

RH33

Rigid Head Toolroom Bed Mill

- Table : 86" x 32"
- Travels : 78" x 33" x 28"
- Control : 8200-B



Shown with options



MILLTRONICS USA
LET'S INVENT

SPECIFICATIONS:

CAPACITY:	
X/Y/Z Travels	78 x 33 x 28" (2000 x 840 x 710 mm)
Table Size	86 x 32" (2185 x 810 mm)
Allowable Table Load	3500 lbs. (1600 kg)
T-Slot Size	.71" (18 mm)

SPINDLE:	
Spindle Gage Line to Table Distance	4-32" (100-810 mm)
Column to Spindle Center	34" (860 mm)
Spindle Taper	ISO No. 40
Spindle Speed	8,000 RPM
AC Spindle Motor	24/15 HP (18/11 kW) 2 Speed
Spindle Torque	250 ft-lbs (339 N.m)

MOTION:	
X/Y/Z Axis Rapid Traverse Rate	800/600 IPM (20/15 m/min)
Max. Cutting Feed Rate	300 IPM (7.6 m/min)
Positioning Accuracy	+/- 0.00039" (+/- 0.010 mm)
Repeatability	0.0002" (0.005 mm)
Axis Thrust Force X/Y/Z	3000/4000 lbs. (1360/1800 kg)

OPTIONAL AUTOMATIC TOOL CHANGER

ATC Type	24 Carousel
Tool Shank	CT40
Pull Stud	MAS 60° Retention Knob Style
Max. Tool Diameter	3.5" (80 mm)
Max. Tool Length	11" (279 mm)
Max. Tool Weight	15 lbs. (7 kg)

GENERAL:	
Machine Height	113" (2870 mm)
Floor Space Required (W x D)	238 x 162" (6045 x 4115 mm)
Machine Weight	15,000 lbs. (6800 kg)
Power Required	30 KVA / 80 amps
Voltage Required	208-240 Volts / 3 Phase

MACHINE FEATURES:

MACHINE STANDARDS:

- Massive heavily ribbed machine tool grad cast iron construction
- Fully ground solid ways with Turcite surfaces
- Precision ground double anchored ballscrews with dampening couplings
- Metal way covers
- Box ways on column and base
- Automatic metered lubrication with low lube fault
- CT40, 8000 RPM air purged spindle
- Spindle taper blow-out and tool release push button
- Rigid tap
- LCD hour meter
- 70 mm spindle
- Remote electronic handwheel
- Coolant drip pan
- Programmable spray mist
- Rear splash guards
- Work lamp
- Table chip guard
- Offline FastCAM software for programming and training
- High torque AC digital servo drives
- UL certified

MACHINE OPTIONS:

- Work offset probing
- Programmable air blast
- 24 pocket carousel ATC
- 15,000 RPM spindle
- 4th axis options



8200-B CNC The new standard of control

With its conversational programming, onscreen help, intuitive menus, color graphics and prompted tool settings, the 8200-B CNC helps new operators train faster and become more productive sooner. Shops can choose either conversational, G-code programming, or download tool paths created with a CAM system - whatever is the most efficient way to produce the required part.

CONTROL STANDARDS:

- PC-based 8200-B CNC includes 1 GB parts storage memory
- Enhanced CPU with Block processing speed of 2000 bps with enhanced jerk control and look ahead
- Conversational plus G & M code programming including coordinate rotating, scaling, mirror image, thread mill engraving, helical interpolation, auto routines, and user definable macros with trig assist and irregular pocket clearing
- 12" LCD active matrix color display
- Auto DXF file import
- 3D part and wire frame tool path graphics plus solid modeling graphics
- Management software that allows editing of very large program files at the machine
- Spindle loader meter
- User definable macros with trig assist
- USB connectivity
- MTConnect compliant
- Networking

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